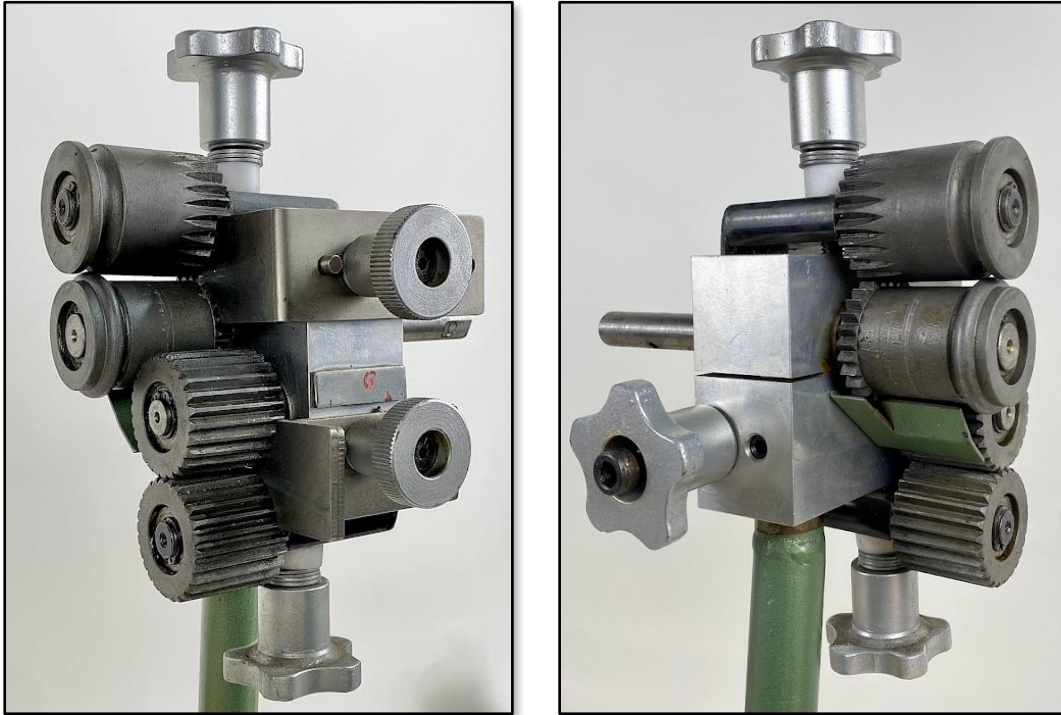


2n1 CRIMPER BEADER

Product Manual



The Tin KNOCKER 2n1 Crimper Bearer is a lightweight machine that can perform both beading and crimping. This manual, hand-cranked machine is portable and works great in the field for the insulation trade where light gauge materials are used.

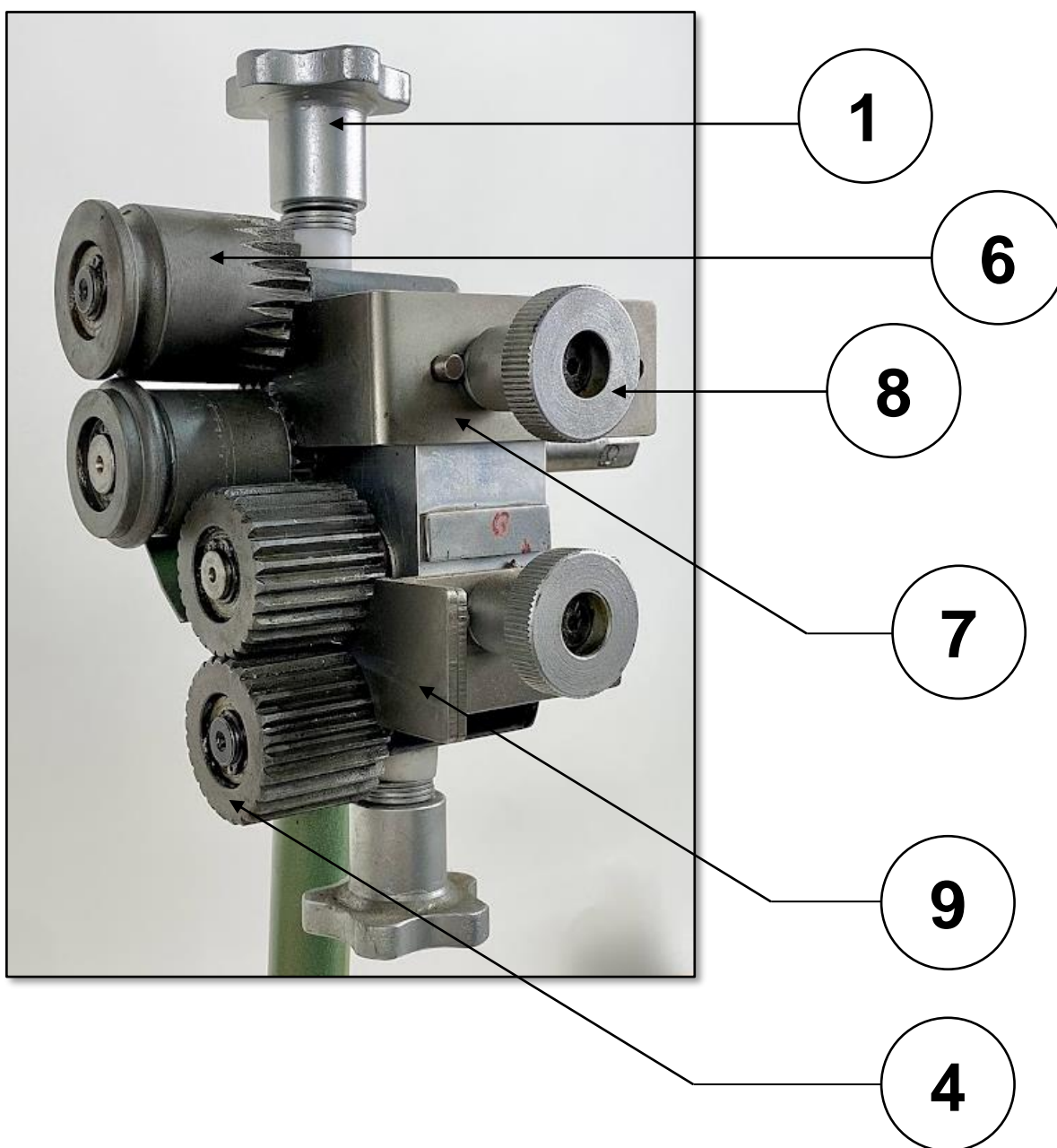
Features

- Performs both beading and crimping operations with one setup
- No tools needed for setup
- Both bead and crimp have markable surfaces to assist the operator in repeating setups
- Either 1/8 inch or 1/4 inch bead sizes are available
- The unit allows the head to be positioned according to operator preferences
- Easily portable for job site use

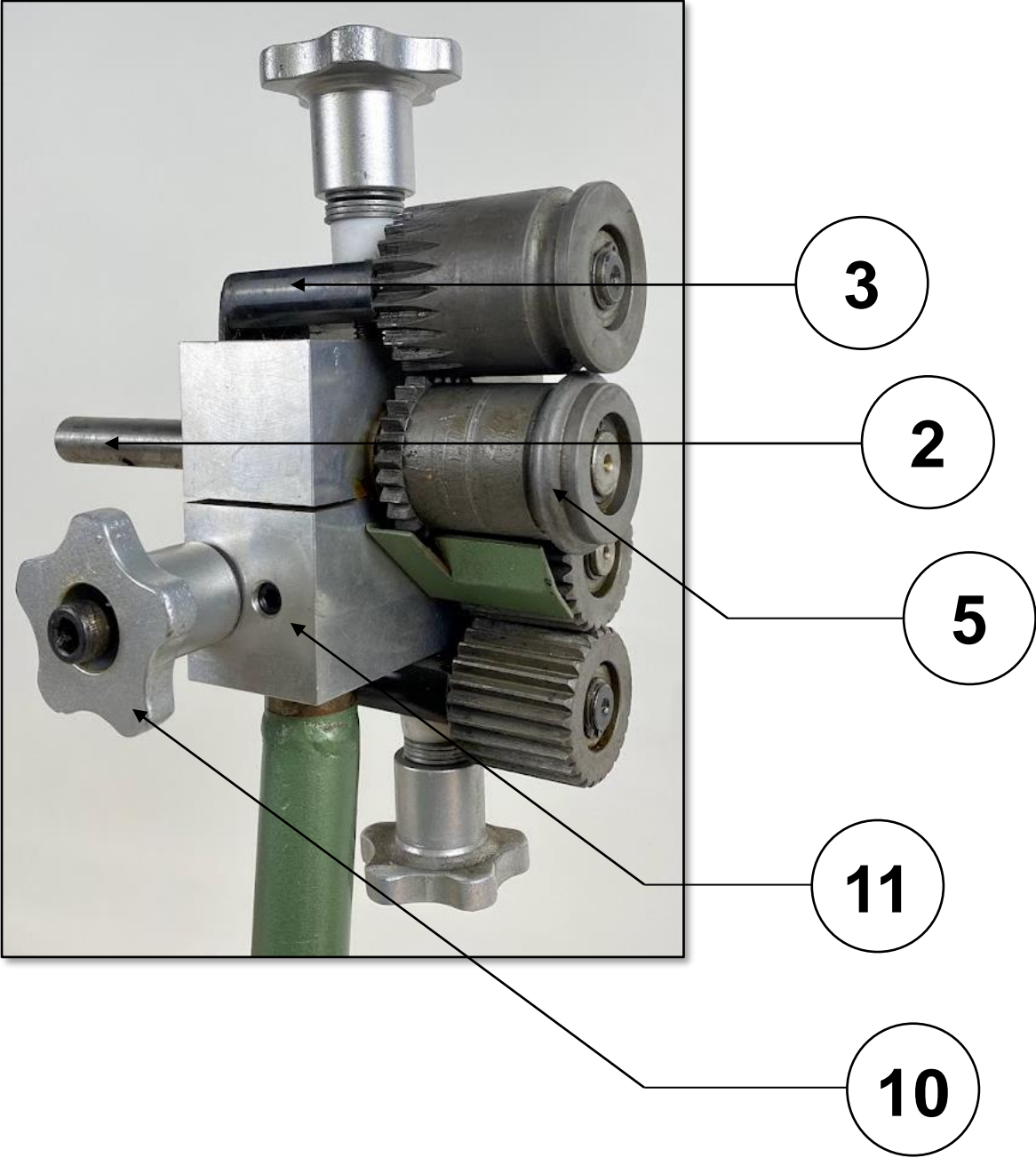
SPECIFICATIONS

Maximum material thickness	0.030 inches
Maximum crimp width	1-1/2 inches
Bead diameter outside, large bead	1/4 inch
Bead diameter outside, small bead	1/8 inch
Maximum distance from bead center to edge	1-1/2 inches
Benchtop mounting thickness range	3/4 to 3-1/2 inches
Product dimensions	Approx. 26"x16"x12"
Shipping weight	28 pounds

PARTS LIST



PARTS LIST



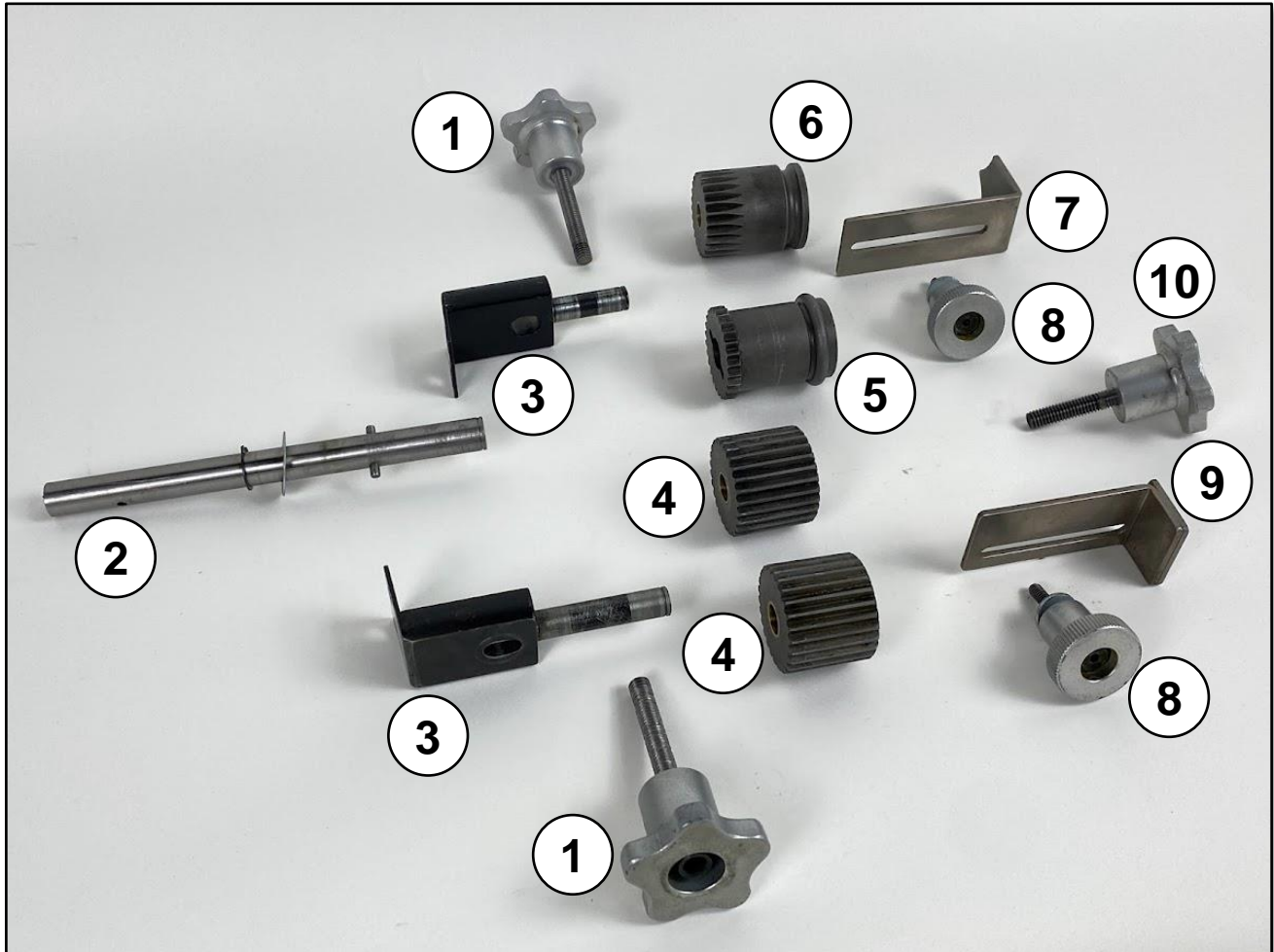
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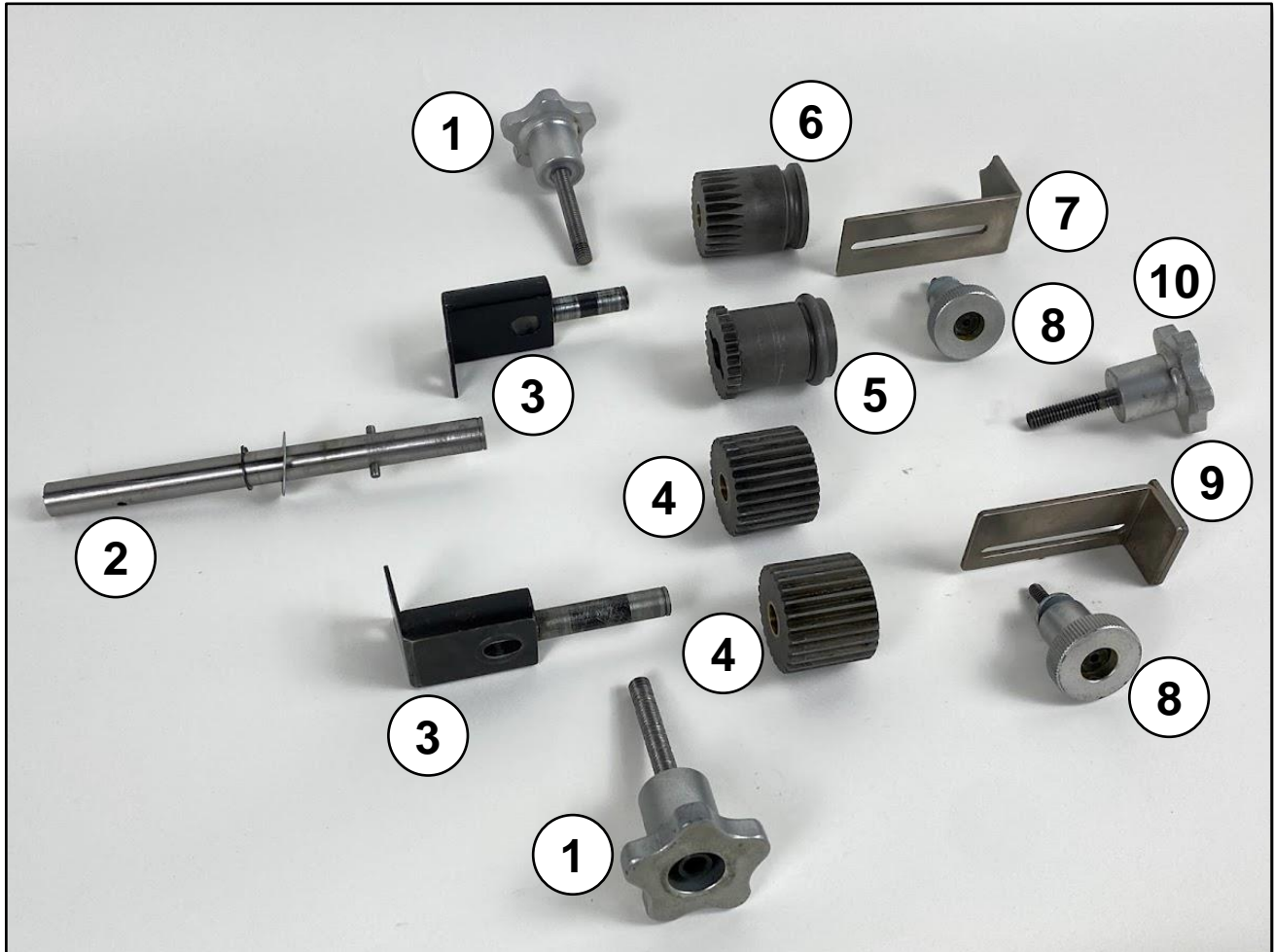
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PARTS LIST



Ref. Letter	Qty.	Part No.	Description
1	2	2N1CB001	Depth adjustment knob
2	1	2N1CB002	Main driveshaft
3	2	2N1CB003	Gear mounting plate
4	2	2N1CB004	Drive gear
5	1	2N1CB005	Crimp and bead roller (male)
6	1	2N1CB006	Crimp and bead roller (female)

PARTS LIST



Ref. Letter	Qty.	Part No.	Description
7	1	2N1CB007	Top adjustment knob mounting plate
8	2	2N1CB008	Guide adjustment knob
9	1	2N1CB009	Bottom adjustment knob mounting plate
10	1	2N1CB010	Rotation position adjustment knob
11	1	2N1CB011	Main body and shaft (see p.4)
12	1	2N1CB012	Puck assembly (see p.5)
13	1	2N1CB013	Crank handle (see p.5)

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